



## **SOIC-8**

# **RoHS Compliance Document**

Contents:

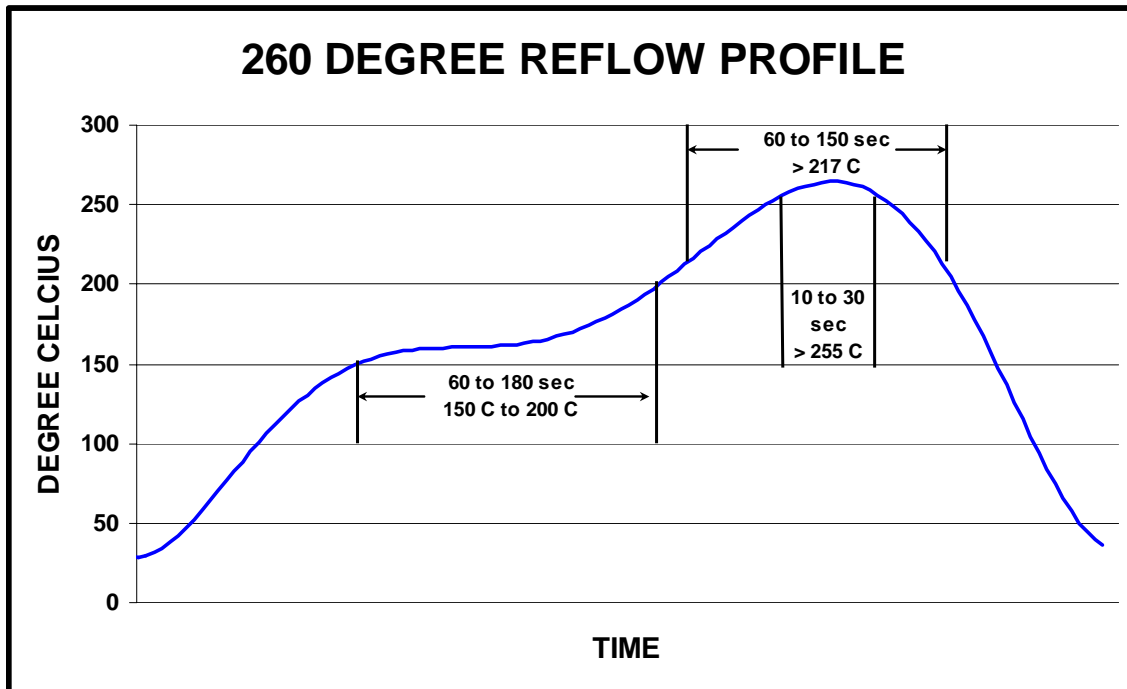
1. Composition
2. Solder Reflow
3. Tin Whisker Report



**SOIC-8**

Component	Material Name	Material Mass (g)	Element Name Composition	CAS #	Substance Mass (g)	Material Analysis Weight (%)	% of Total Weight
Chip	Silicon	0.00262	Si	7440-21-3	0.00262	100%	3.2%
Encapsulant	Epoxy Resin	0.05006	SiO2	7631-86-9	0.03550	71%	44.0%
			Epoxy	90598-46-2	0.00888	18%	11.0%
			Other	-	0.00568	11%	7.0%
Lead Frame	Copper	0.02426	Cu	7440-50-8	0.02363	97%	29.3%
			Fe	7439-89-6	0.00063	3%	0.8%
Die Attach	Silver Epoxy	0.00193	Ag	7440-22-4	0.00145	75%	1.8%
			Epoxy	90598-46-2	0.00039	20%	0.5%
			Other	-	0.00009	5%	0.1%
Wire bond	Gold	0.00030	Au	7440-57-5	0.00030	100%	0.4%
Lead Finish	Matte Tin*	0.00146	Sn	7440-31-5	0.00146	100%	1.8%
Total Weight (g)					<b>0.08063</b>		

\* Tin whisker mitigation strategy is 150 C, 1 hour anneal within 24 hours of tin plating.



This part is compliant with EU Directive 2002/95/EC (RoHS) and does not contain lead, mercury, cadmium (0.01%), hexavalent chromium, PBB or PBDE in concentrations greater than 0.1%, except as permitted by Annex (7).

SOIC-8



Test Definition	Test Conditions	Inspection Interval Class 1 and 2 Products	Total Duration Class 1 and 2 Products	Maximum Whisker Length (um)
<b>Room Temperature Humidity Storage</b>	30± 2°C/60± 3%RH	1000 hours	4000 hours	20
<b>Temperature Humidity Unbiased</b>	55± 3°C/85±3% RH	1000 hours	4000 hours	20
<b>Temperature Cycling</b>	-40 to 55°C to 80 to 95°C, air to air, 10 min soak, approx 3 cycles /hours	500 cycles	1500 cycles	45

Tin Whisker testing per JESD201, Environmental Acceptance Requirements for Tin Whisker Susceptibility of Tin and Tin Alloy Surface Finish

Tin Whisker Results (number of failing whiskers)

Test	1000 Hours	2000 Hours	3000 Hours	4000 Hours
<b>Room Temperature Humidity Storage</b>	0/24	0/24	0/24	0/24
<b>Temperature Humidity Unbiased</b>	0/24	0/24	0/24	0/24
Test	500 Cycles	1000 Cycles	1500 Cycles	
<b>Temperature Cycling</b>	0/24	0/24	0/24	